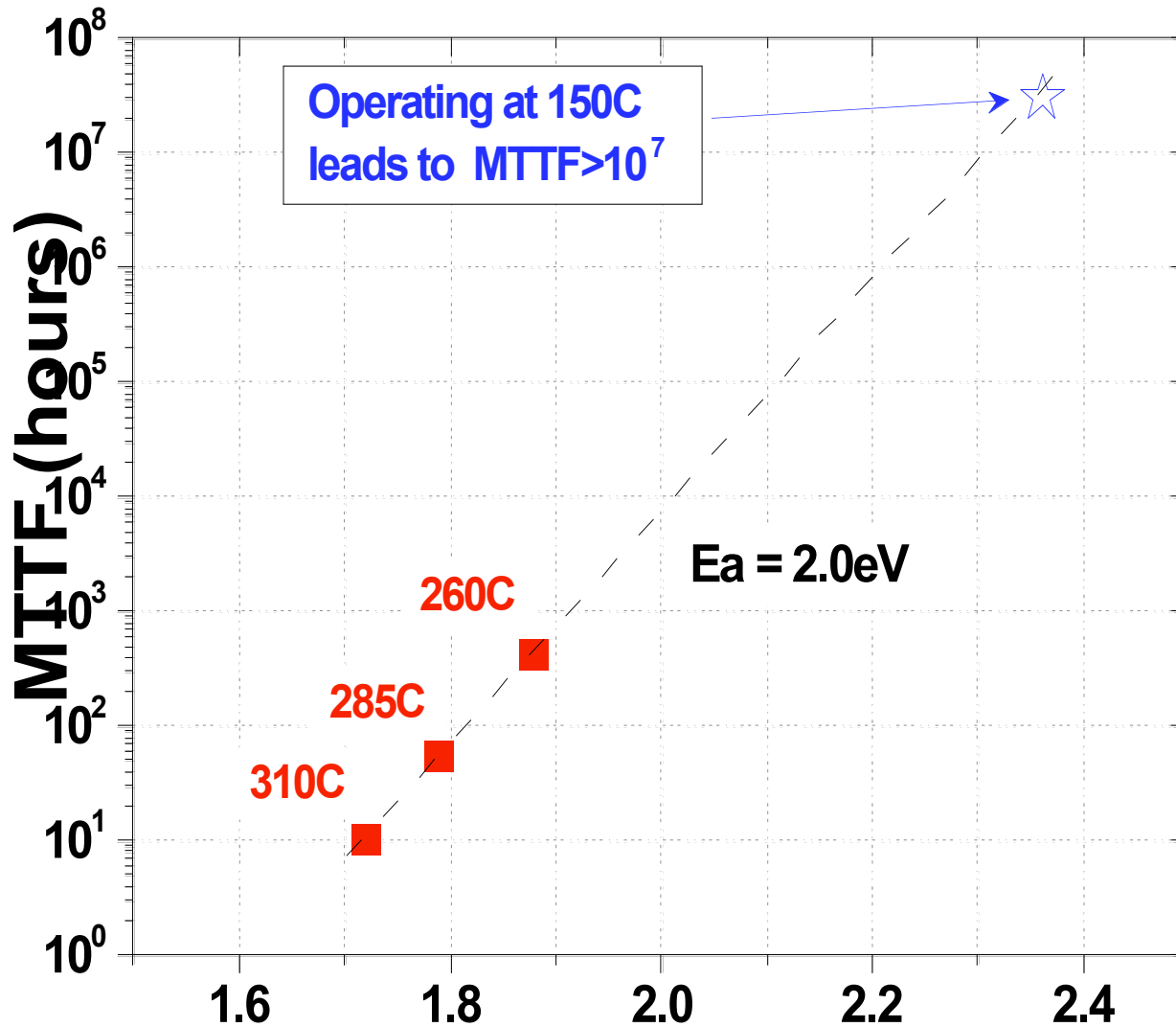




MTTF Calculator User's Guide

10/4/07

MTTF(T_j) Formula



NRF1

$$y = 5E-17 * e^{23192x}$$

R2 = 0.9988

$E_a = 2.0eV$

"x" is 1/Tj in
Degrees K

CW MTTF Code

```

Dim TF, POUT, GAIN, DE, RJC, TJ, MTTF, PDIS As Double
TF = TFbox.Value
POUT = POUTbox.Value
GAIN = GAINbox.Value
GAIN = 10 ^ (GAIN / 10)
DE = DEbox.Value
DE = DE / 100
RJC = RJCbox.Value
{
  PDIS = POUT * (1 / GAIN + 1 / DE - 1)
  TJ = TF + RJC * PDIS
}
MTTF = 5E-17 * Exp(23192 / (TJ + 273.16))
MTTF = MTTF / 24 / 365
PDISbox.Text = Round(PDIS, 1)
TJbox.Text = Round(TJ, 1)
MTTFbox.Text = Round(MTTF, 0)
End Sub

```

Calculate Pdis, T_J from user input

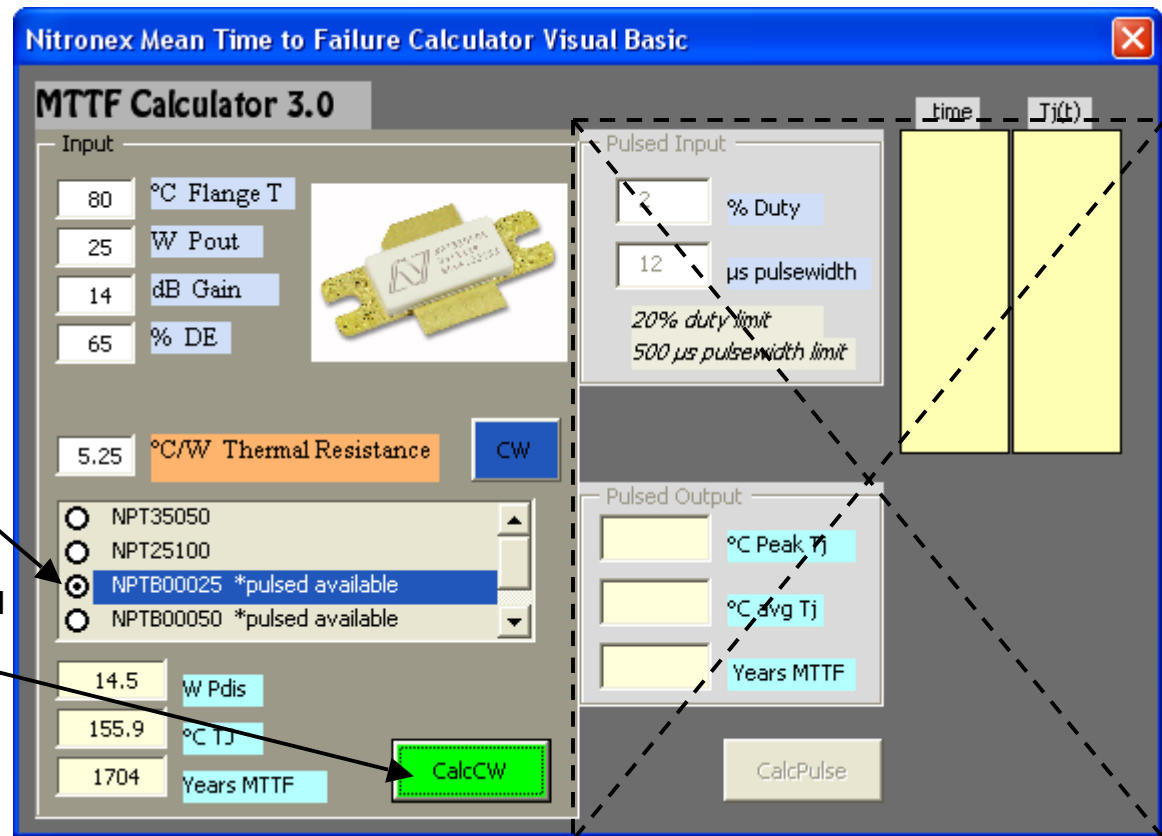
MTTF formula parameters derived
By S.Singhal from I_{D(Q)} Drift
(electromigration formula)

CW Section

Select a product from the list to set default "Input" values for flange T, P_{OUT} , gain, DE, and thermal resistance.

Press CalcCW to calculate P_{DIS} , T_J , and MTTF.

Each time you change any of the "Input" boxes, press CalcCW to Recalculate T_J and MTTF.



Nitronex Mean Time to Failure Calculator Visual Basic

MTTF Calculator 3.0

Input

80 °C Flange T

25 W Pout

14 dB Gain

65 % DE

5.25 °C/W Thermal Resistance

CW

NPT35050
 NPT25100
 NPTB00025 *pulsed available
 NPTB00050 *pulsed available

14.5 W Pdis

155.9 °C Tj

1704 Years MTTF

CalcCW

Pulsed Input

2 % Duty

12 µs pulsewidth

20% duty limit

500 µs pulsewidth limit

Pulsed Output

°C Peak Tj

°C avg Tj

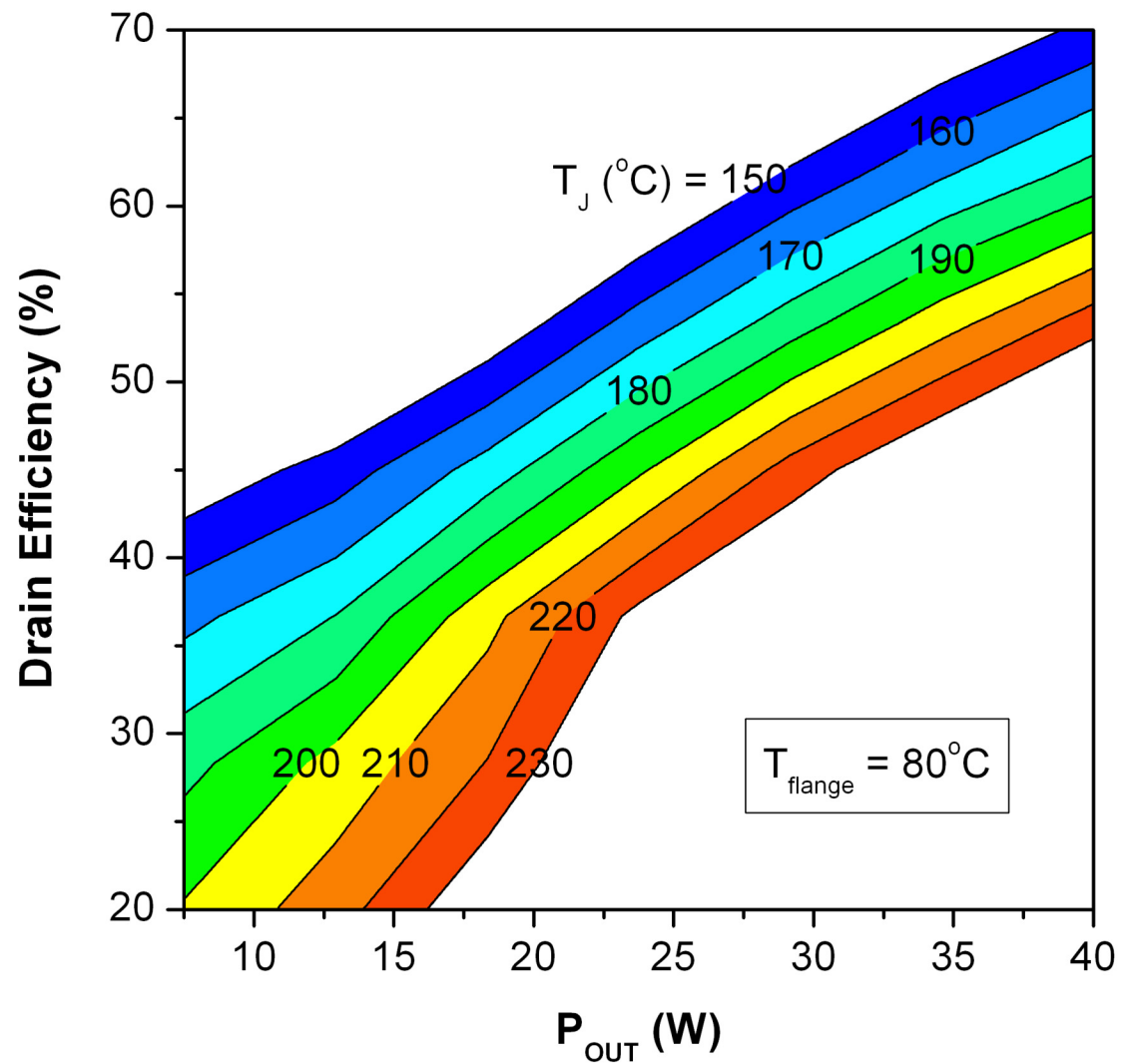
Years MTTF

CalcPulse

time Tj(t)

T_J Contours (NPTB00040B)

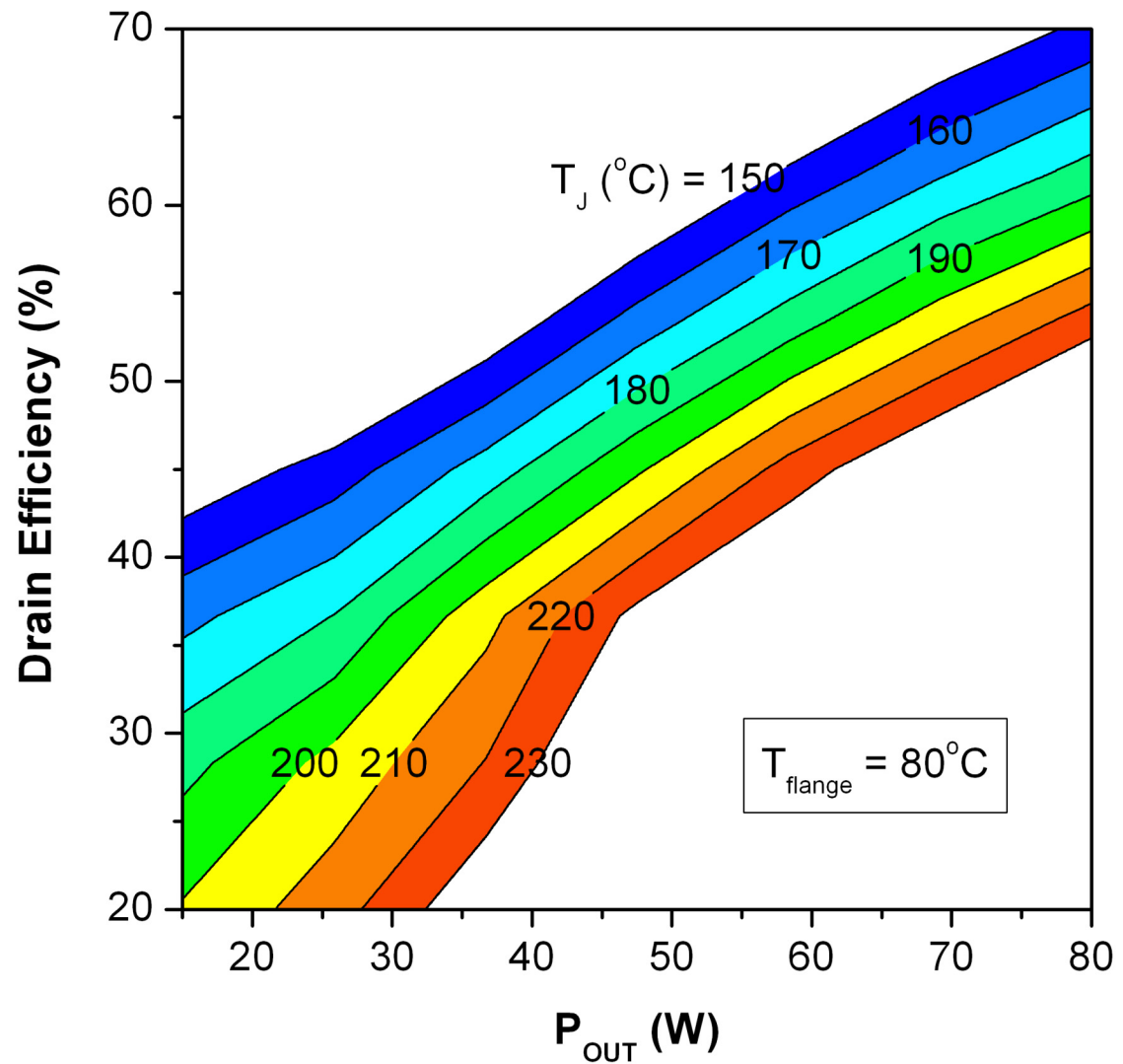
NPTB00040B



An example of results from T_J data generated using calculator.

T_J Contours (NPTB00080B)

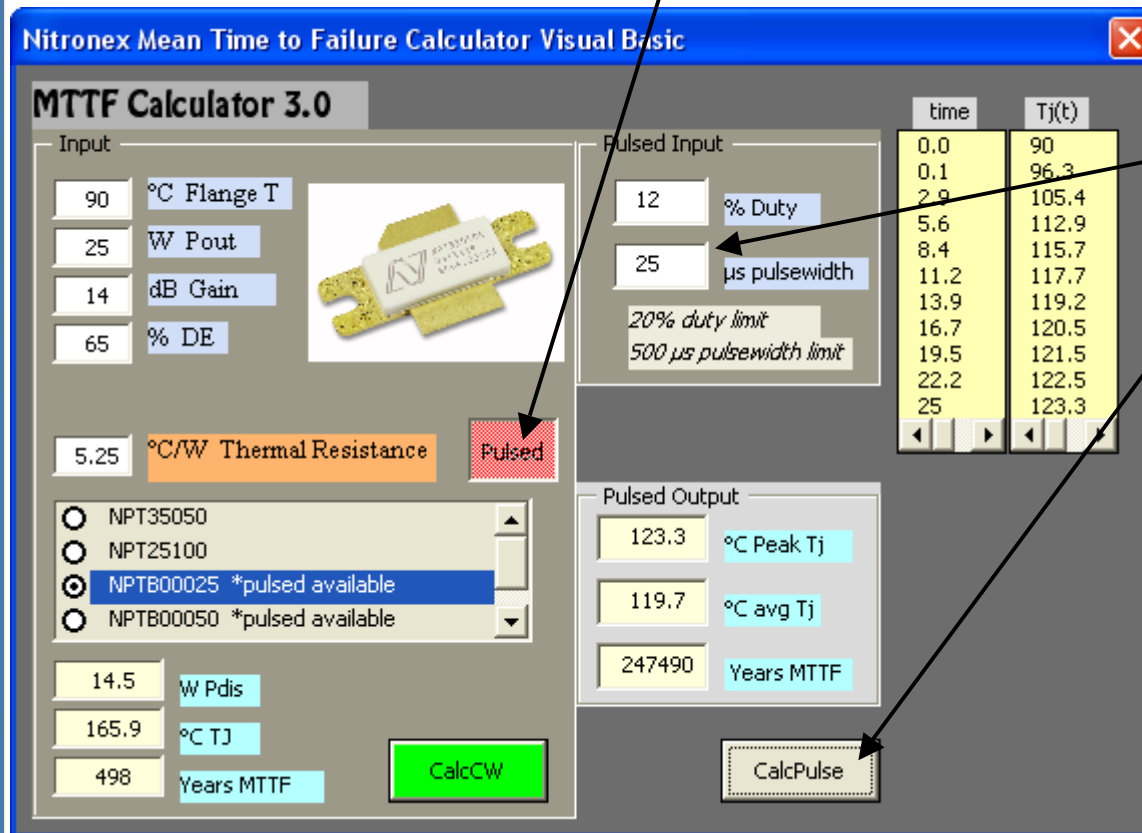
NPTB00080B



An example of results from T_J data generated using calculator.

Pulsed Section

If either NPTB00025 or 50 are selected then the CW/Pulsed button is able to turn on the "Pulsed Input" section.



time	Tj(t)
0.0	90
0.1	96.3
2.9	105.4
5.6	112.9
8.4	115.7
11.2	117.7
13.9	119.2
16.7	120.5
19.5	121.5
22.2	122.5
25	123.3

Enter the desired duty cycle and pulse-width in µs.

Each time you change either of the "Pulsed Input" boxes, press CalcPulse to recalculate Peak T_J , average T_J , and MTTF, as well as the time- $T_J(t)$ Profile.

One can also go back and change the CW "Input" boxes. Press CalcCW or CalcPulse to update their corresponding sections.

*To re-enable to product selection list, Press the CW/Pulsed button

Pulsed MTTF Notes

- The fits for pulsed operation are done for 30,40, and 50% DE at the device default Pout and other values.
- Fits were made for a simulated device with the default θ_{JC} . User changes in θ_{JC} are handled by dumb scaling.
- Going outside of these fitting ranges, one can quickly get non-physical results.
- Pulsed calculator is a general guide only.

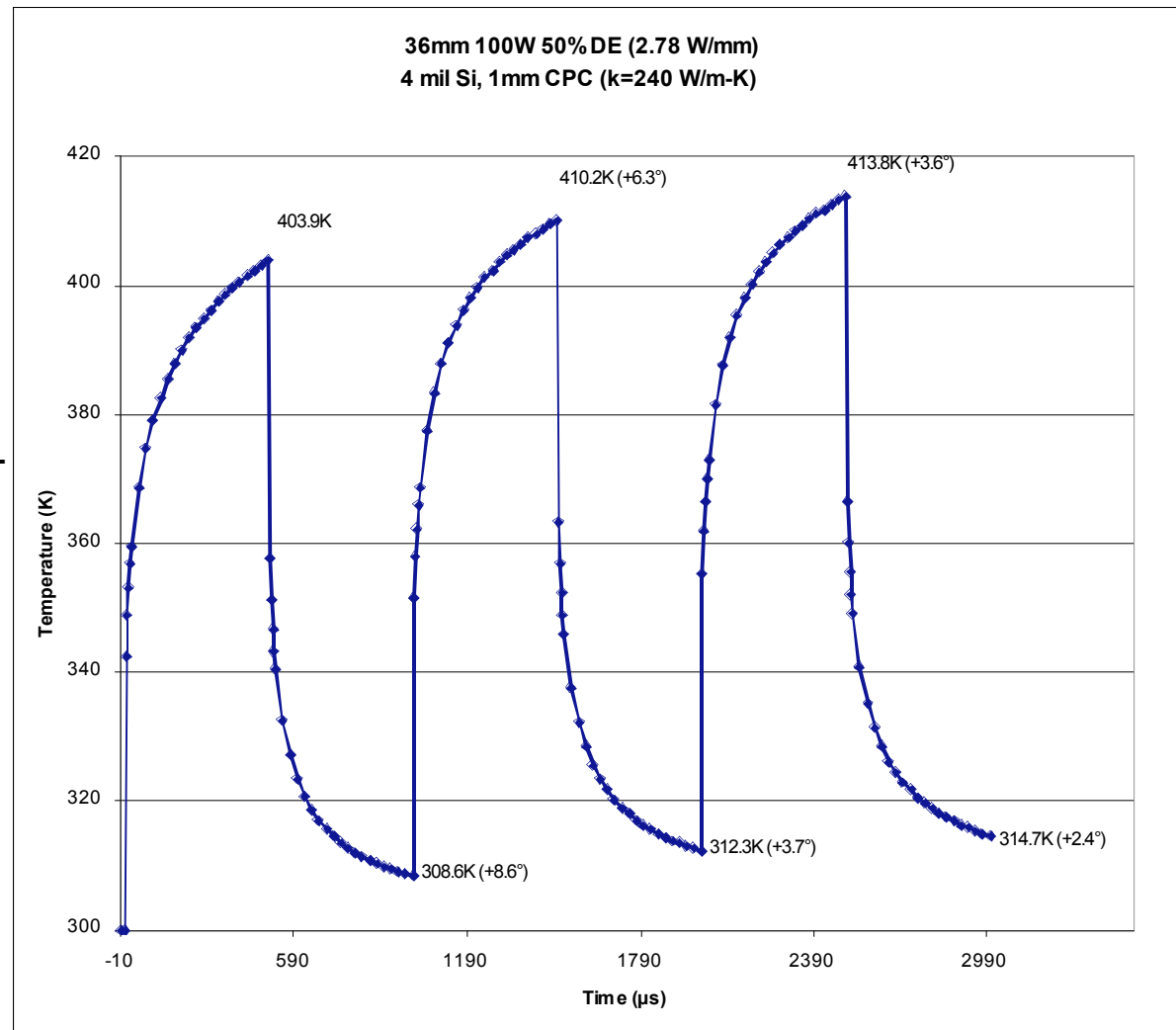
Appendix

➤ Pulsed Reliability Calculator Explanation

Simulated Pulsed Operation

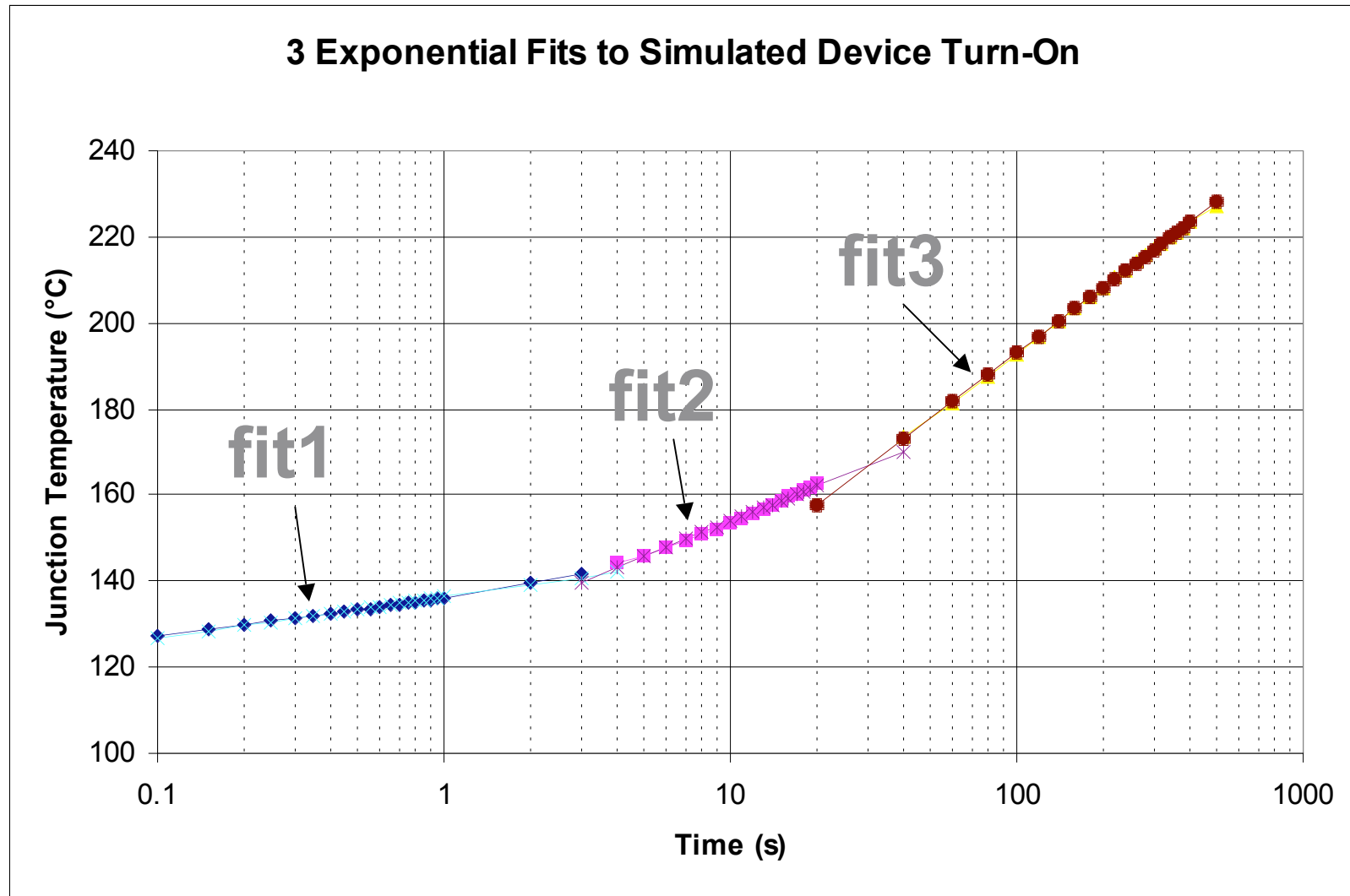
The pulsed behavior was generated from Finite Element simulation using the full device structure and its relevant thermal environment. The heat flow equation is solved in solids with user defined temperature-dependent thermal conductivity, heat capacity (T-dependent for Si), and density.

Software used:
ESI Group's CFD-ACE+



50% DE (25W P_{DIS}) Sim.Turn-on

3 Exponential Fits to Simulated Device Turn-On



Fitting

- Divided into three ranges with fits of the form:
 - ▶ 0.1 to <3 μs $\rightarrow T_J = 4.1568 \cdot \ln(\text{time}) + 136.31$
 - ▶ 3 to 40 μs $\rightarrow T_J = 11.777 \cdot \ln(\text{time}) + 126.76$
 - ▶ >40 to 500 μs $\rightarrow T_J = 21.905 \cdot \ln(\text{time}) + 92.07$
- Repeat procedure for 30%, 40% DE
- Now...fit to the fitting parameters! So we have the fitting parameters as a function of dissipated power.
- 1. Calculate P_{DIS} from user input
- 2. Calculate T_J formula fitting parameters based on P_{DIS}
- 3. Calculate T_J at any time in the turn-on with T_J formula

Pulsed MTTF Calculation Methodology

- Divide the turn-on into 10 slices
- $(\text{pulse width} - 0.1\mu\text{s})/9$
- Calculate T_J and “MTTF based upon that T_J ” at each slice (shift by user entered T_F)
- Combine using Matthiessen’s rule:
$$1/\text{MTTF} = 1/\text{MTTF}_1 + 1/\text{MTTF}_2 + \dots + 1/\text{MTTF}_{10}$$
- Divide by duty cycle (10% $\rightarrow 10 * \text{MTTF}$)